

# Flap discs

HIGH-QUALITY LEVEL FOR INDUSTRIAL USE

# SKORPIO ANGLED



### Long tool life:

- Good grit binding to the polyester base;
- Active additives;
- Very high material removal rates.



SWATY COMET



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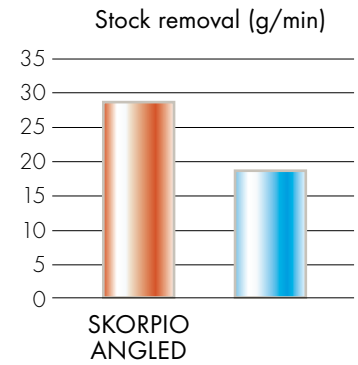
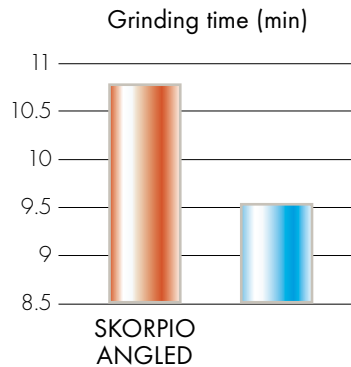
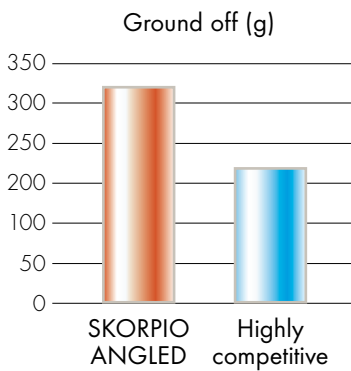
# SKORPIO

## ANGLED



The SKORPIO ANGLED flap discs are grinding discs with flaps that are made of abrasive cloth folded upwards at a 90-degree angle along the base edge. Such abrasive cloth's shape along the disk edge enables optimal adjustment of the tool to the workpiece geometry, thereby achieving better grinding effects in difficult to reach places. With the use of ordinary grinding discs, the flaps cannot reach over the edge in the vertical direction, because they end horizontally. This also leads to less effective grinding of any corners on the workpiece. Ceramic abrasive grains enable aggressive and high-quality grinding even at low pressures, along with improved dimensional stability and prolonged tool life. The SKORPIO ANGLED flap discs also provide optimal grinding of fillet welds and can adjust to the weld geometry.

Design: CARRERA, Srečko Franik



The grit 60 will enable you to achieve the optimal proportion between the required high stock removal versus the end fineness of the ground surface. The Skorprio Angled flap discs are intended for grinding all types of metals and steels, as well as alloys etc. They are manufactured in dimensions of 115 mm, 125 mm, etc.



### SKORPIO ANGLED

Name	Quality class	Abrasive grain	Construction steel	Alloy stainless steel	Stainless steel	Alloy	Colour metals
<b>LBD</b>	SPECIAL	<b>SA</b>	●	●	●	●	○

● - Main application  
○ - Possible application

Shape	Dimensions D x T mm	Peripheral speed m/s	Rpm 1/min	Packaging (units)	Grit size/ Subscriber numbers	
					60	80
F 27	115 x 22.23	80	13300	10	01.750	01.751
F 27	125 x 22.23		12200		01.770	01.771



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